

Date: Wednesday, 7/25/2007 6:16:55 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SMALL ENGINE MOUNT
Job Number : 33651
Estimate Number : 12611
P.O. Number : N/A Part Number : D2127251110
This Issue : 7/25/2007 S.O. No. : N/A Drawing Number : D212-725-1 PG35REVB
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : MACHINED PARTS Drawing Revision : B
Previous Run : 33651 Material : N/A Due Date : 8/5/2007 Qty: 10 Um: Each
Written By : LM/07-07-25
Checked & Approved By :
Comment : Est Rev:A New Issue 06-12-19 JLM
Est Rev:B Added Cad Plating 07-07-23 Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M4140NB1500X15000 AISI 4140 Steel Bar



Comment: Qty.: 0.2972 f(s)/Unit Total : 2.9715 f(s)

AISI 4140 Steel Bar 1.500" X 1.500"

Batch: M104993DIP 07/07/31

(10)

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Cut blank 3.400" long

DIP 07/07/31

(10)

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA657 and Dwg D212-725-1

DIP 07/07/31

(10)

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DIP 07/08/01

(10)

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

LM 07/08/01

10

6.0 OUTSIDE SERV.30 OUTSIDE SERVICES-MACH



Comment: Sub-Contracting OUTSIDE SERVICES-MACH

Issue P/O: 59210 4300 C207/08/07 (10)

Cad Plate per QQ-P-416F Class I Type II

Conformity sheet required

Process Sheet

DAR001 Dart Helicopters Services

Drawing Name: SMALL ENGINE MOUNT

33651

Part Number: D2127251110



#: Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

7/8/15 31 (10x)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Er 07.08.15 (x10)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SK 131

7/8/16 (10x) 59

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.08.17

Job Completion



u 07.08.16